



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4436-041
Job Sheet 177301



Part No: D4436-041

Job Qty: 2 ea

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/9/18

Job Tracking No:

Due Date: 5/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC
verified by:JLM IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Small Fab		SMB
100	Small Fab	2 pcs	5/11/18	5/11/18	0.15	0.64	Small Fab-6		SMB
110	QC	2 pcs	5/11/18	5/11/18	0.00	0.00	QC5		38
160	Packaging	2 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3-2	5/6/18	9-89 DAS 6
170	QC21-SA	2 Ea	5/11/18	5/11/18	0.00	0.00	QC21		21 9-89 DAS JUN 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	8 Ea (4 ea)	90-Start up Operation	S067895
D4435-043	Mount Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	S065749x1 S070933 x1
D4436-043	Aft Outboard Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	S069841
D4436-045	Aft Inboard Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	S0611755 x2
D4440-1	Grommet	2 Ea (1 ea)	90-Start up Operation	S079128

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R6	8	187	0
	D4435-043	2	19	0
	D4436-043	2	13	0
	D4436-045	2	16	0
	D4440-1	2	29	0



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Container No: S082986



Part: D4436-041

Job No: 177301

Serial No/Batch: S082986

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/21/18

9/18 2:53 PM dart.quirion.sonia